

Work Order ID 109741

109741

Page 1

November-27-13 12:58:19 PM

Item ID: D212-725-1-247

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cam

Start Date: 11/27/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/28/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D212-725-1	PRELIM A

100 0.00

100

Bandsaw

0.00

Jeaspa Bandsaw

Memo

Cut blanks 3.250" long

OK 13/11/28

1 0

110 0.00

110

HAAS 1

0.00

HAAS CNC vertical machine #1

Memo

Machine as per folio FA843 and DWG

Folio rev: AA

Dwg Rev: A

Deburr as per Dwg

OK 13/11/28

1 0

Work Order ID 109741

November-27-13 12:58:19 PM

109741

Page 3

Item ID: D212-725-1-247

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cam

Start Date: 11/27/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/28/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170 *170* QC Quality Control	QC3-Inspect Part Finish Memo	0.00 DAS 27 9-89 13/12/02				1			
200 *200* Packaging Packaging	Identify as per dwg & Stock Location: <u>GA</u> Memo	0.00 0.00							u 13.12.03
210 *210* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							13/12/03 ME 13-12-03

Picklist Print

November-27-13 12:58:19 PM

Page 1 / 1

Work Order ID: 109741

Parent Item: D212-725-1-247

Start Date: 11/27/13

Required Date: 11/28/13

Parent Item Name: Cam

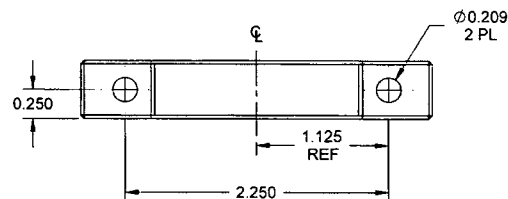
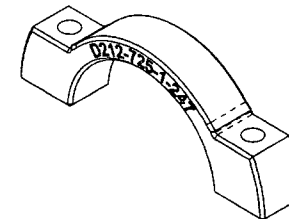
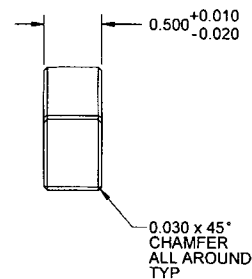
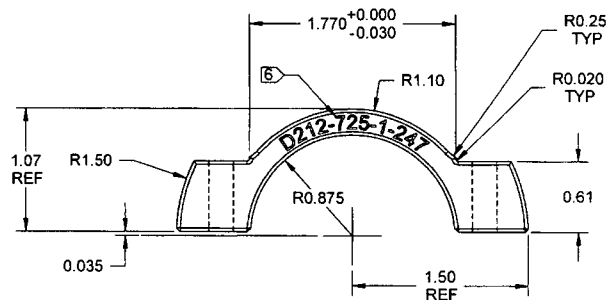
Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.625X02.500 6061-T6 Bar .625 x 2.50		Purchased	No			100	f	44.1410	0.3	1			
						<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				
						MAT		44.141					
						m125771		44.141					

.30 *ml 13/11/28*



D212-725-1-247 RETAINER

RELEASED
2011-08-25

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC. M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3 AS SHOWN
- 7) WEIGHT: 0.05 lbs

W/O 100741

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. D4163	REV. A
MFG. APPR.	RF		SHEET 3 OF 3
APPROVED	RF	TITLE CAM ASSEMBLY	SCALE
DE APPR.	RF		NTS
DATE	11.02.24	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

